

# Haas SI 30 Turret Manuals

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## Haas SI 30 Turret Manuals

With the turret clamped, rotate the turret back and forth by hand. If there is movement in the turret the die springs are broken and need to be replaced. Refer to HL/SL/ST-10 - Turret - Replacement from the manual. Once the turret is removed the springs can be replaced.

## Turret Indexer Assembly - SL-10/30 ST-10/15 ...

Page 5 Turret Indexer Assembly - SL-10/30 ST-10/15 - Troubleshooting Guide Mechanical Binding  
Corrective Action: If the o-ring under the rear turret chip skirt fails it can cause binding and prevent the turret from rotating into position. A failed o-ring will also allow for coolant and chip intrusion into

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the back side of the turret.

### **HAAS ST-10/30 TROUBLESHOOTING MANUAL Pdf Download.**

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Info on re-alignment of turret on Haas SL-30 The turret is out of alignment on a SL-30T. It was made 2000. S/N 63381 If any one has any info on this I would appreciate it. ... Turret crash recovery manual Jackmo. Give me your email and I'll send you a copy of the turret crash recovery procedure for a SL30. 02-06-2012, 11:52 AM #5.

### **Info on re-alignment of turret on Haas SL-30**

In the process I tweaked the turret out of alignment. With an indicator mounted on the chuck sweeping a last word on the face of turret while moving X I get .006" at 4" of travel across face of turret, about the same when running indicator across the side of turret in Z. I also moved all the geometry in X by .114".

### **How to realign 2012 Haas ST-30 turret? - Practical Machinist**

If the turret crashes, the coupling [1] for the turret motor can "slip" (move out of position) in relation to the motor shaft. If this occurs, the male and female couplings [2] behind the turret [3] do not align and cannot engage ("clamp") during a tool change. This causes Alarm 114 TURRET LOCK FAULT when you push ZERO RETURN, A.

### **Lathe - Turret - Haas Automation**

Equipped With: Haas CNC Control with Coldfire Processor, 12 Station Turret with (6) Live Milling VDI Stations, High-Torque Live Milling Drive, C-axis Programmable Spindle, Programmable Tailstock, Parts Catcher, Tool Presetter, 2-Speed Gearbox, High-Pressure Coolant System, Belt-Style Chip Conveyor, 16MB Expanded Memory, Intuitive Programming, Bar Feed Interface, 8" 3-Jaw Chuck, Manuals.

### **Machines Used | Haas SL-30 CNC Turning Center with Live ...**

Lathe - Turret - ST-10/10Y, SL-10-30, TL-15/25, HL-1-6 - Turret Lock and Unlocked Sensors -

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Adjustment ST-20/25/30/35/Y, DS-30/Y/SS/SSY – Turret Indexer Assembly - Clamp Switch/Unclamp Switch - Adjustment

### **Work on Your Haas | Customer Resource Center**

HAAS AUTOMATION INC. • 2800 STURGIS ROAD • OXNARD, CA 93030 TEL. 888-817-4227 FAX. 805-278-8561 www.HaasCNC.com 96-8700 revL Lathe Operator's Manual JUNE 2005

### **Lathe Operator's Manual - University of Florida**

(5) South Bend 6-18 precision surface grinder with central dust collection systems. TURNING. (1) HAAS SL-30 CNC Turning Center. (1) HAAS SL-10 CNC Turning Center. (3) Engine lathes; 17" swing x 60" bed with turret and grinding capabilities. DRILLING. (8) Drill presses with adjustable spindle, table; multi-spindle.

### **haas sl 30 parts manual - Free Textbook PDF**

CYLINDER, TURRET UNCLAMP ASSEMBLY (SL-20/30, TL-15) Part Number 93-30-3650. Price \$995.00. Unit of measure each. Add to cart. Quantity. Price does not include local taxes, shipping, or installation. Please contact your Haas Factory Outlet for details. Details. To make sure this is the correct part for your machine, ...

### **CYLINDER, TURRET UNCLAMP ASSEMBLY (SL-20/30 ... - Haas Parts**

- Available Manuals The Haas SL-30L is an exclusive part of our Horizontal Lathes inventory which we own and service. We're the international CNC specialists with the best guarantee in the industry.

### **2006 Haas SL-30 | Tramar Industries**

Haas SL-30T - 2006! Premier Equipment is the top used CNC machine seller on the marketplace. We provide the best quality used CNC machines.

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### **Haas SL-30T - 2006 - Premier Equipment**

HAAS brand|Model SL 30 HE (without tailstock)|HAAS CNC control type|Turning Diameter on the bench 800 mm|Max. Diam. 533 mm on the slide|Spindle nose a2 -6|Chuck hole diam 88.9 mm|Self-centering diameter 210 mm|Spindle revolutions 3400 rpm|Axis travel x 318 mm|Z axis travel 660 mm|Tool turret 12 tools vdi|Engine power 22.4 kw|Fast speed x axis 24 m / min|Fast speed z-axis 24 m / min|Dimensions ...

### **Used haas sl30 for sale - TradeMachines**

Haas ST-30/ST-30SS PRE-INSTALLATION CHECKLIST - Rev 11/2010 Installation of your new Haas ST-30/ST-30SS can be smooth and rapid if preparations are made prior to the delivery of your machine. Any questions regarding machine installation should be directed to our service department for clarification. We

### **Productivity Inc Haas ST-30/ST-30SS PRE-INSTALLATION ...**

Where To Download Haas SL 10 Manual Tools Page 5 Turret Indexer Assembly - SL-10/30 ST-10/15 - Troubleshooting Guide Mechanical Binding Corrective Action: If the o-ring under the rear turret chip skirt fails it can cause binding and prevent the turret from rotating into position. A failed o-ring will also allow for coolant and chip intrusion ...

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